

## **ABSTRACT OF THE DISCLOSURE**

1        A method for making a piece of simulated stained-glass that includes the steps of  
2        providing a vacuum mold die having a working surface, forming a series of completely flat  
3        and smooth, raised and elongated areas on the working surface of the vacuum mold die, laying  
4        a sheet of acrylic or plastic over the working surface of the vacuum mold die, vacuum forming  
5        the sheet of acrylic or plastic so as to form a sheet of vacuum formed acrylic or plastic having  
6        recessed flats on a mold-facing surface thereof and raised flats on an ambient-facing surface  
7        thereof that oppose the recessed flats, by virtue of the series of completely flat and smooth,  
8        raised and elongated areas on the working surface of the vacuum mold die, glueing pressure  
9        sensitive self-stick lead strips to the recessed flats on the mold-facing surface of the sheet of  
10       vacuum formed acrylic or plastic and the raised flats on the ambient-facing surface of the sheet  
11       of vacuum formed acrylic or plastic, and forming the piece of simulated stained-glass.

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